



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2749-1
Job Sheet 185669



Part No: D2749-1

Job Qty: 2 ea

Part Name: Fwd Strut 206B Basket 9.45"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: C 00.05.19 Added inspect level 8, removed P/O for powder coating EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Machining-4		DAS 18/11/18
110	CNC Vertical Machining	2 pcs	11/9/18	11/9/18	0.00	0.50	HAAS1-5		52 18/11/18
120	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Machining-5		9-89 18/11/18
130	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC8 Machining-5		9-89 18/11/18
140	HandFinish	2 pcs	11/9/18	11/9/18	0.00	0.13	HandFinish1		D.R. 18/11/18
150	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC7-5		3-20 18-11-09
160	Powdercoat	2 pcs	11/9/18	11/9/18	0.00	0.20	Powdercoat1		3-20 18-11-09
170	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC3		3-20 18-11-09
180	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2	51362	DAS 38 21 9:30
190	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21	2-89	NOV 14 2018

Part Op 110 - Machine as per folio D2749-1 DEBURR

Descriptions: 160 - START TIME: 9:10 OVEN TEMPERATURE: 320 FINISH TIME: 9:40

M138951

NOV 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X00.750	6061-T6 Bar .750 X .750	1.6000 ft (.8 ea)	100-Start up Operation	5000897 J125264

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M6061T6B0.750X00.750	2	20	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																		
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Dart Aerospace Ltd. 1270 Aberdeen Street Newkensbury, ON K84 1K7 CANADA TEL.: 1 813 632-8200 Email: sales@dartaero.com www.dartaerospace.com Container No: S125265 Part: D2749-1 Job No: 185669 Serial No/Batch: S125265 Revision: C Inspector: Exp Date: Instructions: Various STC's Date: 11/06/18		Completed By																																																																				
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